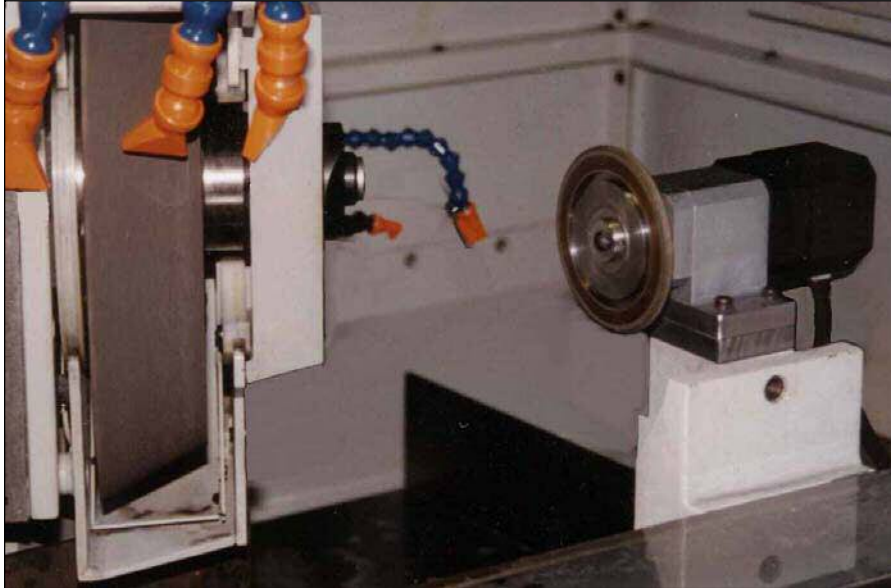


DTS

DRESSING & TRUING SPINDLES

by

G II SOLUTIONS, INC.



**A COMPLETE LINE
OF ELECTRIC,
VARIABLE SPEED,
DRESSING &
TRUING SPINDLES**

FOR TRUING SUPERABRASIVE & CONVENTIONAL GRINDING WHEELS

DTS spindles operate using custom-engineered brushless DC servomotors. These units are used to drive diamond-truing rolls and are specifically intended to produce and maintain precision contours in grinding wheels.

DTS spindles are extremely rigid and precise. Spindle shafts are manufactured with A2 tool steel, hardened to 60-62 Rockwell. Shafts are supported by two duplex pairs of class 9 angular contact spindle bearings. These bearings are manufactured with radial runouts of 0.000050" (.0013 mm) or less.

DTS spindles are compact in size, allowing the units to fit in space constrained areas. DTS spindles are also lightweight, permitting the spindles to function as portable units.

Despite the compactness of DTS spindles, they have high torque and a broad speed range. Control packages offered with DTS spindles permit the speed, direction, and enable to be selected manually, or by CNC or PLC. Commanded speeds are maintained through closed loop velocity control.

ROTARY TRUING

- True Superabrasive Wheels
- Improve Process Control
- Increase Productivity
- Increase Grinding Wheel Efficiency
- Attain Consistent Wheel Size
- Achieve Longer Wheel Life
- Generate Consistent Surface Finish

Mechanical rigidity and precision, along with consistent and precise speed control are features that make DTS spindles a viable candidate for truing the demanding superabrasive grinding wheels.

The DTS spindles operate with positive internal air pressure. By maintaining positive pressure within the unit, the DTS spindles are capable of withstanding the coolant-flooded environments of grinding machines. Clean and regulated air is supplied to the unit through the spindle cable, requiring only one connection to the spindle.

DTS spindle control packages feature servo amplifiers that are powered from a 50-60 Hz, 90-270 Vac, single-phase or three-phase power source. Custom configurations and numerous options are available to accommodate various applications on almost any grinder make or model.

For more information on DTS spindles, visit our web site at www.giisolutions.com.

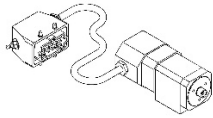


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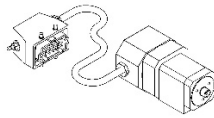
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DTS PERFORMANCE SPECIFICATIONS

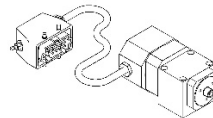
DTS Model	No Load Speed	Operational Speed Range	Continuous Torque	Peak Torque	Continuous Power	Maximum Power	Approximate Size (L x W x H)
DTS 1300	12,000 RPM	1,000 RPM to 12,000 RPM	60 in-oz .42 N-m	310 in-oz 2.2 N-m	.30 HP .22 kW	.74 HP .55 kW	5.8" x 2.6" x 2.3"
DTS 1350	12,000 RPM	1,000 RPM to 12,000 RPM	100 in-oz .65 N-m	360 in-oz 2.5 N-m	.68 HP .50 kW	1.2 HP .9 kW	5.8" x 2.75" x 2.75"
DTS 1500							
DTS 3300	10,000 RPM	1,000 RPM to 10,000 RPM	270 in-oz 1.9 N-m	700 in-oz 5.0 N-m	1.6 HP 1.2 kW	2.03 HP 1.52 kW	8.3" x 3.9" x 3.6"
DTS 3402							10.0" x 3.9" x 3.4"
DTS 3404							12.0" x 3.9" x 3.4"



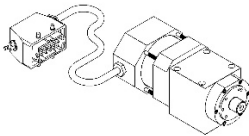
DTS 1300



DTS 1350

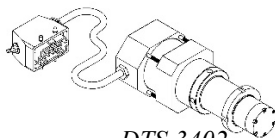


DTS 1500

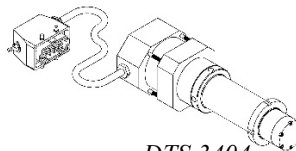


DTS 3300

CANTILEVER MOUNT SPINDLE MODELS



DTS 3402



DTS 3404

OUTBOARD SUPPORT SPINDLE MODELS



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